

Abstract of the Disclosure:

A printing machine, which includes at least two printing unit groups having drives which are decoupled from one another and assigned, respectively, to one printing unit group, and having
5 printing units with transfer cylinders, include compensation elements for compensating for speed differences and positional errors between two printing unit groups. The compensation elements are assigned to a printing unit group which is an accepting printing unit group, in order to compensate for
10 transfer errors.

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